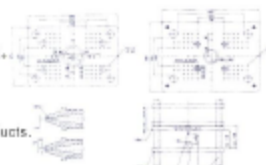


单滑板系列



产品特点 Product Features

1. 射出加装氮气，适合精密产品。
2. 压力大，速度快。
3. 直列螺杆式射出装置。
4. 三段速度控制，射速、稳压、螺杆转速无级调整适合各种精密塑胶之零件成型。
5. 下模固定上模活动式，对于插入物品有良好的定位性，并有成品顶出装置。
6. 在于关键位置保护模具安全。
7. 料管可升降，换料头方便，固定模具更容易。
8. 可加装单模用滑板或双模交替式滑板。



- 1, the installation of a nitrogen injection, suitable for high-precision products.
- 2, pressure, speed.
- 3, in-line screw type injection apparatus.
- 4, three sections of the diffuse control, speed, back pressure, screw speed stepless adjustment for a variety of precision plastic parts molding.
- 5, the lower mold fixed on the movable mold for insert items have good positioning, and has finished top of the device.
- 6, the low-pressure mold clamping device protection security.
- 7, the tube can lift, convenient concentrate head, fixed mold easier.
- 8, the installation of a single-mode or dual-mode alternating with skateboard skateboard.

规格表 Specifications

型号	MODEL	UNIT	JY-250STDJY-450STDJY-550STDJY-850STDJY-1200STDJY-1600STD
INJECTION UNIT 注射成型	螺杆直径	Screw Diameter	26 28 30 32 35 37 42 45 48 48 48 48
	射出压力	Injection Pressure	kg/cm ² 1530 1270 885 1171 995 820 1642 1385 980 1527 866 790 1468 1280 1105
	理论射出容量	Theoretical Shot Volume	cm ³ 81 70.8 81 81 92 113 113 134 194 154 223 253 221 254 280
	射出量 (PS)	Max Shot Weight (PS)	g 86 84 74 74 84 106 103 123 135 176 201 227 199 225 260
	射出量 (PS)	Shot Weight (PS)	oz 3.0 3.27 2.6 2.6 3.0 3.75 3.6 4.3 6.2 6.34 7.2 8.1 7.2 8.1 9.3
	射出率	Max Shot Weight (PS)	one/Sec 57 66 75.5 82.5 71 95 49 59 84 96 113 129 85 124 182
	螺杆行程	Injection Stroke	mm 115 175 140 140 140 200
	螺杆转速	Screw Speed Max	rpm 0-205 0-190 0-175 200 180
	喷嘴接触力	Nozzle Contact Force	Tons 4.45 4.45 5.5 6.5 7.5
	喷嘴行程	Nozzle Retraction Stroke	mm 170 180 210 210 210
温度控制段数	Number of Temperature Control	3 3 3 4 5	
CLAMPING UNIT 锁模机构	锁模力	Clamping Force	Tons 35 45 58 85 120
	滑板尺寸	Slide Plate Size	mm
	模框尺寸	Plate Size	mm 540x380 595x435 670x480 740x545 870x660
	模框间距	Distance Between Tie Bars	mm 375x295 415x250 470x280 520x325 635x425
	最小模厚	Min Mold Height	mm 1585 2287 2707 3302 4502
	开模行程	Opening Stroke	mm 180 205 280 255 300
	最大开模距离	Max Open Daylight	mm 336230 426270 470270 605485 780588
HYDRAULIC UNIT 压力系统	最大液压压力	Max Hydraulic Pressure	kg/cm ² 140 140 140 140 140
	泵浦吐出量	Pump Output	L/min 34.5 52.2 40 47 56
	作动油量	Oil Reservoir Capacity	l 130 130 150 190 200
	冷却水用量	Cooling Water Consumption	L/hr 400-406 680-800 800-1200 800-1000 1000-1200
	马达电力	Pump Motor Power	KW/HP 3.75/5HP 5.5/7.5HP 7.5/10HP 11/15HP 14.5/20HP
	电炉容量	Barrel Heating Power	KW 2.4 2.8 4.5 5 6
总用电量	Total Weight	KW 6.3 9 12 15 20	
其他	机器重量	Machine Weight	Tons 1.5 2.4 3.0 5 6.8
	机器外型尺寸	Machine Dimension(LxWxH)	m 1.55x0.93x2.05 1.7x1.2x2.0 1.85x1.2x2.0 2.0x1.3x2.2 2.0x1.4x2.1
	付船重量	Shipping Weight	Tons 1.8 2.7 3.4 5.4 7.2
付船尺吋	Shipping Measurement(LxWxH)	m 1.76x1.15x2.3 1.82x1.3x2.3 2.1x1.4x2.3 2.2x1.4x2.5 2.2x1.6x2.8	

*规格如有更改，恕不另行通知。Specifications are subject to change without prior notice.